

Vibra-TITE®



Anaerobic LIQUID GASKETING

Benefits:

- Remains liquid when exposed to air
- Cures when confined between mating flanges
- Can fill gaps as large as 0.050
- Alleviates the need for preformed gaskets

Typical Applications:

Can be used as a form-in-place gasket:

- Thermostats
- Pumps
- Gearboxes
- Compressors
- Transmission housings
- Axle covers

Vibra-TITE Part #	Available Sizes	Loctite® Part#	Product Description	Color	Approx. Viscosity (cP)	Max Gap (Fill, in)	Temperature Range	Cure Speed	Suggested Primer	Specs Met
709		509™	FLEXIBLE GASKET MAKER							
70950	50 mL Tube		Flexible flange sealant withstands minor movements caused by vibration. Fluorescent blue color aids visual assembly inspections.	Blue	65,000 - 200,000 Thixotropic	Unprimed: 0.010 Primed: 0.020	-65°F to 300°F	Unprimed: 6-48hrs Primed: 1-6hrs	N or T	
70930	300 mL Cart	21525								
710		510™	HIGH TEMPERATURE RIGID FLANGE SEALANT							
71050	50 mL Tube	51031	High temperature rigid flange sealant withstands temperatures up to 400°F with excellent chemical and solvent resistance.	Pink	188,000 - 500,000 Thixotropic	Unprimed: 0.010 Primed: 0.020	-65°F to 400°F	Unprimed: 4-24hrs Primed: 30min-4hrs	N or T	
71025	250 mL Tube	51041								
71030	300 mL Cart	51074								
730		518™	FLEXIBLE GASKET MAKER - SOLVENT RESISTANT							
73050	50 mL Tube	51831	Suitable for aluminum and rigid machined flanges. Eliminates pre-formed, pre-cut paper, rubber and cork gaskets.	Red	800,000 - 3,750,000 Thixotropic	Unprimed: 0.010 Primed: 0.020	-65°F to 300°F	Unprimed: 1-12hrs Primed: 15min-2hrs	N	GM-1182863
73025	250 mL Tube									
73030	300 mL Cart	51845								
732		515™	FLEXIBLE GASKET MAKER							
73250	50 mL Tube	51531	General purpose gasket maker that flexes with flanges. Eliminates pre-formed, pre-cut paper, rubber and cork gaskets.	Purple	275,000 - 950,000 Thixotropic	Unprimed: 0.010 Primed: 0.020	-65°F to 300°F	Unprimed: 4-24hrs Primed: 30min-4hrs	N	
73225	250 mL Tube									
73230	300 mL Cart	51580								

Loctite is a registered trademark and 509, 510, 515, 518, 587, 595, 596, 598, 5900, 5920, and 5999 are trademarks of Henkel Corp. USA.

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RTV SILICONE GASKET MAKERS

Designed for use in mechanical assemblies, RTV Silicones create a “formed-in-place” gasket with excellent resistance to temperature, moisture, vibration, and weathering. RTV Silicones can eliminate the need for costly cut gaskets.

- Adhesion to many substrates
- Withstands extreme temp. cycling
- Excellent chemical resistance
- One-part formulation
- Room temperature cure
- Extremely flexible



Vibra-TITE Part #	Available Size	Loctite® Part #	Color Description	Cure Type	Temperature Range °F
992	5920™				
99230	300 mL	82046	Copper	Oxime	-65 to 700
99291	4.5 gal				
993	5900™				
99330	300 mL	20166	Heavy Body Black	Oxime	-75 to 500
99391	4.5 gal				
995	595™				
99507	1.5 oz	80242	Clear	Acetoxy	-65 to 450
99530	300 mL	59575			
99591	4.5 gal				
996	596™				
99630	300 mL	59675	Red	Acetoxy	-75 to 650
99691	4.5 gal				
997	587™				
99730	300 mL	58775	Blue	Oxime	-65 to 500
99791	4.5 gal				
998	598™				
99830	300 mL	59875	Black	Oxime	-65 to 500
99891	4.5 gal				
999	5999™				
99930	300 mL	18581	Grey	Oxime	-65 to 500
99991	4.5 gal				

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