

**EJOT®**



# **JT4 Stainless Steel Self-tapping Fasteners**

**For roofing and cladding**

# EJOT Stainless Steel SAPHIR®

## Self-Drilling Fasteners JT4



### PRODUCT GROUP

A range of fasteners manufactured entirely from austenitic stainless steel material grade 304 (A2) suitable for use when drilling and tapping into aluminium sections.

### DESIGN

The drill points and thread forms are designed to provide maximum mechanical performance with ease of installation into aluminium or timber substrates.

### ASSEMBLY

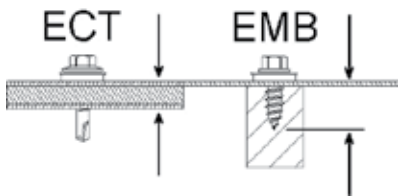
Where specified they are assembled with a high quality metal and EPDM vulcanised sealing washer ensuring a safe seal every time.

### FINISH

For aesthetic reasons and to provide lubrication during driving a zinc finish plus wax is applied to these fasteners.

### COLOUR MATCHING

For colour matching these fasteners can be supplied with a powder coated finish to the heads or push on caps can be used on hexagon headed parts.



### Effective Clamping Thickness

(ECT) is the total thickness of the build up to be fixed.

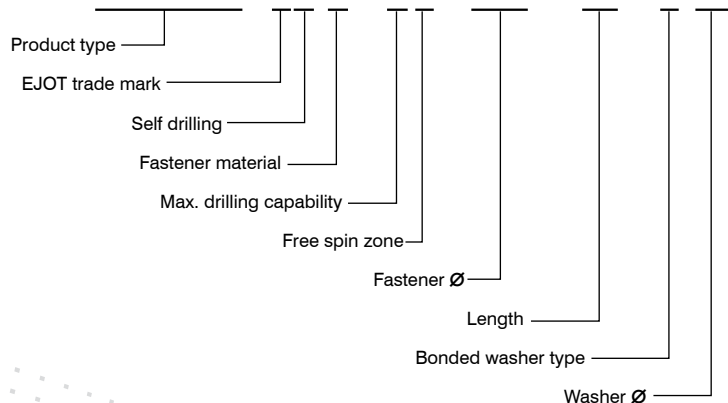
### Embedment

(EMB) figures relate to depth into substrate (not including clamp pieces).

### EJOT product codes explained:

#### Stainless steel

#### SAPHIR® JT 4 - 2 - 4.8 x 19 - S 14



## EJOT Stainless Steel SAPHIR® Self-Drilling Screws

### JT4-FR-2-4.9 - with truss head

 **T25**

| Ø<br>[mm]                   | Length<br>[mm] | PU  | Price/100<br>[EUR] | Order description   | Article number | Standard Equivalent       |
|-----------------------------|----------------|-----|--------------------|---------------------|----------------|---------------------------|
| Sealing washer E11, Ø 11 mm |                |     |                    |                     |                |                           |
| 4.9                         | 35             | 500 |                    | JT4-FR-2-4.9x35-E11 | 3 503 568 420  | JT4-FR-2-#10 x 1-3/8" DP1 |

#### Application Range

- Fastening corrugated profile aluminium sheet to timber substructure
- Fastening facade panels to timber substructure

#### Properties

- A2 stainless steel
- Stainless steel sealing washer
- Pre-assembled sealing washer
- Thread according to DIN 7998

#### Technical Data

|                               |                       |
|-------------------------------|-----------------------|
| Drilling capacity $t_1 + t_2$ | 0.5 - 2.0 mm          |
| Drive                         | Hexalobular drive T25 |



### JT4-4-4.8

 **8mm AF**

| Ø<br>[mm]                   | Length<br>[mm] | Clamp thickness<br>[mm] | PU    | Price/100<br>[EUR] | Order description | Article number | Standard Equivalent       |
|-----------------------------|----------------|-------------------------|-------|--------------------|-------------------|----------------|---------------------------|
| without sealing washer      |                |                         |       |                    |                   |                |                           |
| 4.8                         | 19             | 0 - 9                   | 1,000 |                    | JT4-4-4.8x19      | 7 380 387 300  | JT4-4-#10 x 3/4" DP3      |
| Sealing washer E14, Ø 14 mm |                |                         |       |                    |                   |                |                           |
| 4.8                         | 19             | 0 - 6                   | 1,000 |                    | JT4-4-4.8x19-E14  | 3 501 909 440  | JT4-4-#10 x 3/4" S5/8 DP3 |

#### Application Range

- Fastening aluminium profiles to aluminium substructure  $\leq 3$  mm

#### Properties

- A2 stainless steel
- Stainless steel sealing washer
- Pre-assembled sealing washer

#### Technical Data

|                               |              |
|-------------------------------|--------------|
| Drilling capacity $t_1 + t_2$ | 1.0 + 3.0 mm |
| Drive                         | Hexagon AF8  |




Test certificate  
P-BWU02-148007

## EJOT Stainless Steel SAPHIR® Self-Drilling Screws

### JT4-ZT-4-4.8 - with flat head

 **T25**

| Ø<br>[mm]              | Length<br>[mm] | Clamp thickness<br>[mm] | PU    | Price/100<br>[EUR] | Order description | Article number | Standard Equivalent   |
|------------------------|----------------|-------------------------|-------|--------------------|-------------------|----------------|-----------------------|
| without sealing washer |                |                         |       |                    |                   |                |                       |
| 4.8                    | 25             | 0 - 15                  | 1,000 |                    | JT4-ZT-4-4.8x25   | 7 381 129 300  | JT4-ZT-4-#10 x 1" DP3 |

#### Application Range

- Fastening aluminium profiles to aluminium substructure ≤3 mm

#### Technical Data

|                               |                       |
|-------------------------------|-----------------------|
| Drilling capacity $t_1 + t_2$ | 1.0 + 3.0 mm          |
| Drive                         | Hexalobular drive T25 |

#### Properties

- A2 stainless steel



### JT4-FR-2H/6-4.8 - with centring bush

 **T25**

| Ø<br>[mm]           | Length<br>[mm] | Clamp thickness<br>[mm] | PU  | Price/100<br>[EUR] | Order description   | Article number | Standard Equivalent         |
|---------------------|----------------|-------------------------|-----|--------------------|---------------------|----------------|-----------------------------|
| Self-drilling screw |                |                         |     |                    |                     |                |                             |
| 4.8                 | 22             | 6                       | 500 |                    | JT4-FR-2H/6-4.8x22* | 7 384 170 300  | JT4-FR-2H/6- #10 x 7/8" DP1 |
| Centring bush       |                |                         |     |                    |                     |                |                             |
| -                   | -              | -                       | 500 |                    | Centring bush       | 3 010 003 700  |                             |

\*JT9 made of A4 stainless steel, upon request

#### Application Range

- Fastener for ALUCOBOND® external wall cladding according to Z-33.2-6

#### Technical Data

|                               |                       |
|-------------------------------|-----------------------|
| Drilling capacity $t_1 + t_2$ | 1.0 + 3.0 mm          |
| Drive                         | Hexalobular drive T25 |
| Ø drill hole centring bush    | 8.0 mm                |

#### Properties

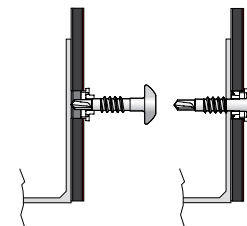
- A2 stainless steel
- Fastener heads in ALUCOBOND® standard and special colours available (delivery time ca. 10 work days)

#### Advantages

- Centred drilling and simultaneous fastening of the boards to the substructure
- No pre-drilling of the substructure

#### Note

We recommend the tapered special bit TORX® T25W-1/4"/Cx25 for force fit in the fastener head.



## EJOT Stainless Steel SAPHIR® Self-Drilling Screws

### JT4-FR-4-5.5 - with truss head

 **T25**

| Ø<br>[mm]                          | Length<br>[mm] | Clamp thickness<br>[mm] | PU    | Price/100<br>[EUR] | Order description   | Article number | Standard Equivalent           |
|------------------------------------|----------------|-------------------------|-------|--------------------|---------------------|----------------|-------------------------------|
| <b>without sealing washer</b>      |                |                         |       |                    |                     |                |                               |
| 5.5                                | 19             | 0 - 11                  | 1,000 |                    | JT4-FR-4-5.5x19     | 7 381 138 300  | JT4-FR-4- #12 x 3/4" DP3      |
| <b>Sealing washer E11, Ø 11 mm</b> |                |                         |       |                    |                     |                |                               |
| 5.5                                | 19             | 0 - 8                   | 1,000 |                    | JT4-FR-4-5.5x19-E11 | 3 501 869 448  | JT4-FR-4- #12 x 3/4" S1/2 DP3 |

#### Application Range

- Fastening aluminium corrugated profile sheet to aluminium substructure ≤ 3 mm
- Fastening facade panels to aluminium substructure

#### Technical Data

|                               |                       |
|-------------------------------|-----------------------|
| Drilling capacity $t_1 + t_2$ | 1.0 + 3.0 mm          |
| Drive                         | Hexalobular drive T25 |



#### Properties

- A2 stainless steel
- Stainless steel sealing washer
- Pre-assembled sealing washer

### (JT4/JT9)-6-5.5

 **8mm AF**

| Ø<br>[mm]                                                              | Length<br>[mm] | Clamp thickness<br>[mm] | PU    | Price/<br>100<br>[EUR] | Order description | Article number | Standard Equivalent          |
|------------------------------------------------------------------------|----------------|-------------------------|-------|------------------------|-------------------|----------------|------------------------------|
| <b>JT4 made of A2 stainless steel without sealing washer</b>           |                |                         |       |                        |                   |                |                              |
| 5.5                                                                    | 22             | 0 - 10                  | 1,000 |                        | JT4-6-5.5x22      | 7 380 508 301  | JT4-6- #12 x 7/8" DP3        |
| 5.5                                                                    | 30             | 0 - 18                  | 500   |                        | JT4-6-5.5x30      | 7 380 509 301  | JT4-6- #12 x 1-1/4" DP3      |
| <b>JT4 made of A2 stainless steel with sealing washer E14, Ø 14 mm</b> |                |                         |       |                        |                   |                |                              |
| 5.5                                                                    | 22             | 0 - 7                   | 1,000 |                        | JT4-6-5.5x22-E14  | 3 502 109 460  | JT4-6- #12 x 7/8" S5/8 DP3   |
| 5.5                                                                    | 30             | 0 - 15                  | 500   |                        | JT4-6-5.5x30-E14  | 3 502 309 461  | JT4-6- #12 x 1-1/4" S5/8 DP3 |
| <b>JT4 made of A2 stainless steel with sealing washer E16, Ø 16 mm</b> |                |                         |       |                        |                   |                |                              |
| 5.5                                                                    | 22             | 0 - 7                   | 500   |                        | JT4-6-5.5x22-E16  | 3 502 111 460  | JT4-6- #12 x 7/8" S5/8DP3    |
| 5.5                                                                    | 30             | 0 - 15                  | 500   |                        | JT4-6-5.5x30-E16  | 3 502 311 461  | JT4-6- #12 x 1-1/4" S5/8 DP3 |
| <b>JT9 made of A4 stainless steel without sealing washer</b>           |                |                         |       |                        |                   |                |                              |
| 5.5                                                                    | 22             | 0 - 10                  | 1,000 |                        | JT9-6-5.5x22      | 7 380 508 341  | JT9-6- #12 x 7/8" DP3        |

#### Application Range

- Fastening aluminium profiles to aluminium substructure ≤ 4 mm

#### Technical Data

|                               |              |
|-------------------------------|--------------|
| Drilling capacity $t_1 + t_2$ | 2.0 + 4.0 mm |
| Drive                         | Hexagon AF8  |




Test certificate  
P-043609

#### Properties

- A2/A4 stainless steel
- Stainless steel sealing washer
- Pre-assembled sealing washer

## EJOT Stainless Steel SAPHIR® Self-Drilling Screws

### JT4-FZ-6.5

8mm AF

| Ø<br>[mm]          | Length<br>[mm] | PU  | Price/100<br>[EUR] | Order description  | Article number | Standard Equivalent      |
|--------------------|----------------|-----|--------------------|--------------------|----------------|--------------------------|
| FZD sealing washer |                |     |                    |                    |                |                          |
| 6.5                | 130            | 100 |                    | JT4-FZ-6.5x130-FZD | 3 515 675 400  | JT4-FZ-1/4" x 5-1/4" DP1 |

#### Application area

- Fastening fibre cement corrugated sheets to timber substructures

#### Properties

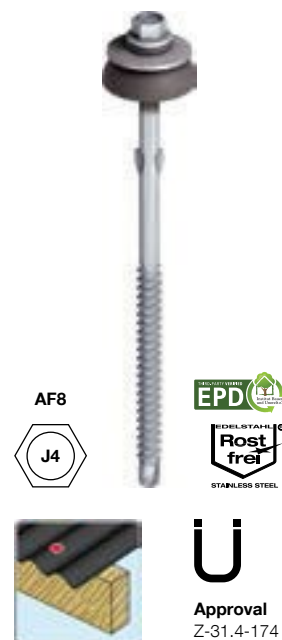
- A2 stainless steel
- Pre-assembled FZD sealing washer
- A2 stainless steel washer
- Screw wings save additional drilling into the corrugated slabs
- Reduced forcing tension

#### Note

Suitable for covering with fibre cement corrugated sheet profile 177/51 P5 and P6 to timber substructure without insulation. For the dimensioning and the use of fastening materials please note the manufacturer's instructions for use as well as the national approvals.

#### Technical Data

|       |             |
|-------|-------------|
| Drive | Hexagon AF8 |
|-------|-------------|



### JT4-S-2-4.8

T25

| Ø<br>[mm] | Length<br>[mm] | For timber thickness<br>[mm] | PU  | Price/100<br>[EUR] | Order description | Article number | Standard Equivalent       |
|-----------|----------------|------------------------------|-----|--------------------|-------------------|----------------|---------------------------|
| 4.8       | 38             | 20 - 30                      | 500 |                    | JT4-S-2-4.8x38    | 7 382 086 300  | JT4-S-2- #10 x 1-1/2" DP1 |
| 4.8       | 48             | 30 - 40                      | 500 |                    | JT4-S-2-4.8x48    | 7 382 072 300  | JT4-S-2- #10 x 2" DP1     |

#### Application area

- Fastening timber laths to aluminium substructure ≤ 2 mm

#### Properties

- A2 stainless steel
- Countersunk head with milling ribs

#### Technical Data

|                               |                       |
|-------------------------------|-----------------------|
| Drilling capacity $t_1 + t_2$ | 2.0 mm                |
| Drive                         | Hexalobular drive T25 |



## EJOT Stainless Steel SAPHIR® Self-Drilling Screws

**(JT4/JT9)-3H/5-5.5x19** - for component assemblies from 3.1 - 5.0mm (component I + component II)

**8mm AF**

| Ø<br>[mm]                             | Length<br>[mm] | PU  | Price/100<br>[EUR] | Order description      | Article number       | Standard Equivalent             |
|---------------------------------------|----------------|-----|--------------------|------------------------|----------------------|---------------------------------|
| <b>JT4 made of A2 stainless steel</b> |                |     |                    |                        |                      |                                 |
| 5.5                                   | 19             | 500 |                    | <b>JT4-3H/5-5.5x19</b> | <b>7 380 540 300</b> | <b>JT4-3H/5- #12 x 3/4" DP2</b> |
| <b>JT9 made of A4 stainless steel</b> |                |     |                    |                        |                      |                                 |
| 5.5                                   | 19             | 500 |                    | <b>JT9-3H/5-5.5x19</b> | <b>7 380 540 340</b> | <b>JT9-3H/5- #12 x 3/4" DP2</b> |

### Application Range

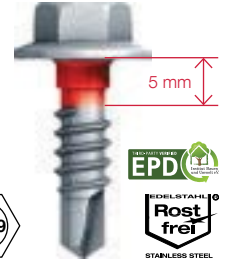
- To form floating and fixed points on sub-structures of rear ventilated facades
- Fastening pre-drilled stainless steel or aluminium wall brackets to aluminium support profiles

### Technical Data

|                          |                       |
|--------------------------|-----------------------|
| Drilling capacity        | 2.0 mm                |
| Drive                    | Hexagon AF8           |
| Flange head              | Ø 13 mm               |
| Material                 | A2/A4 stainless steel |
| Length non-threaded part | 5.0 mm                |

### Possible component assemblies

| Component I<br>[mm]      | Comp. II<br>[mm] | Total<br>t <sub>I</sub> + t <sub>II</sub> [mm] | R <sub>m</sub> support profile/<br>wall bracket |
|--------------------------|------------------|------------------------------------------------|-------------------------------------------------|
| 1.5<br>(stainless steel) | 1.6              | 3.1                                            | ≥ 190 N/mm <sup>2</sup>                         |
|                          | 2.0              | 3.5                                            |                                                 |
|                          | 2.4              | 3.9                                            |                                                 |
|                          | 1.6              | 3.1                                            | ≥ 215 N/mm <sup>2</sup>                         |
|                          | 2.0              | 3.5                                            |                                                 |
|                          | 2.4              | 3.9                                            |                                                 |
|                          | 1.6              | 3.1                                            | ≥ 245 N/mm <sup>2</sup>                         |
|                          | 2.0              | 3.5                                            |                                                 |
|                          | 2.4              | 3.9                                            |                                                 |
| 3.0<br>(aluminium)       | 1.6              | 4.6                                            | ≥ 190 N/mm <sup>2</sup>                         |
|                          | 2.0              | 5.0                                            |                                                 |
|                          | 1.6              | 4.6                                            | ≥ 215 N/mm <sup>2</sup>                         |
|                          | 2.0              | 5.0                                            |                                                 |
|                          | 1.6              | 4.6                                            | ≥ 245 N/mm <sup>2</sup>                         |
|                          | 2.0              | 5.0                                            |                                                 |
|                          | 1.6              | 4.6                                            |                                                 |
|                          | 2.0              | 5.0                                            |                                                 |



**Test certificate**  
P-BWU02-148004

**(JT4/JT9)-3H/7-5.5x21** - for component assemblies from 6.0 - 7.0mm (component I + component II)

**8mm AF**

| Ø<br>[mm]                             | Length<br>[mm] | PU  | Price/100<br>[EUR] | Order description      | Article number       | Standard Equivalent            |
|---------------------------------------|----------------|-----|--------------------|------------------------|----------------------|--------------------------------|
| <b>JT4 made of A2 stainless steel</b> |                |     |                    |                        |                      |                                |
|                                       | 21             | 500 |                    | <b>JT4-3H/7-5.5x21</b> | <b>7 380 675 300</b> | <b>JT4-3H/7- #12 x 7/8 DP2</b> |
| <b>JT9 made of A4 stainless steel</b> |                |     |                    |                        |                      |                                |
|                                       | 21             | 500 |                    | <b>JT9-3H/7-5.5x21</b> | <b>7 380 676 340</b> | <b>JT9-3H/7- #12 x 7/8 DP2</b> |

### Application Range

- To form floating and fixed points on sub-structures of rear ventilated facades
- Fastening pre-drilled stainless steel or aluminium wall brackets to aluminium support profiles

### Technical Data

|                          |                       |
|--------------------------|-----------------------|
| Drilling capacity        | 3.0 mm                |
| Drive                    | Hexagon AF8           |
| Flange head              | Ø 13 mm               |
| Material                 | A2/A4 stainless steel |
| Length non-threaded part | 7.0 mm                |

### Possible component assemblies

| Component I<br>[mm] | Comp. II<br>[mm] | Total<br>t <sub>i</sub> + t <sub>II</sub> [mm] | R <sub>m</sub> support profile/<br>wall bracket |
|---------------------|------------------|------------------------------------------------|-------------------------------------------------|
| 3.0<br>(aluminium)  | 3.0              | 6.0                                            | ≥ 190 N/mm <sup>2</sup>                         |
|                     |                  |                                                | ≥ 215 N/mm <sup>2</sup>                         |
|                     |                  |                                                | ≥ 245 N/mm <sup>2</sup>                         |
| 4.0<br>(aluminium)  | 2.0              |                                                | ≥ 190 N/mm <sup>2</sup>                         |
|                     |                  |                                                | ≥ 215 N/mm <sup>2</sup>                         |
|                     |                  |                                                | ≥ 245 N/mm <sup>2</sup>                         |
| 5.0<br>(aluminium)  | 2.0              | 7.0                                            | ≥ 190 N/mm <sup>2</sup>                         |
|                     |                  |                                                | ≥ 215 N/mm <sup>2</sup>                         |
|                     |                  |                                                | ≥ 245 N/mm <sup>2</sup>                         |
| 4.0<br>(aluminium)  | 3.0              |                                                | ≥ 190 N/mm <sup>2</sup>                         |
|                     |                  |                                                | ≥ 215 N/mm <sup>2</sup>                         |
|                     |                  |                                                | ≥ 245 N/mm <sup>2</sup>                         |

**NEW**



**Test certificate**  
P-BWU02-148004

## EJOT Stainless Steel SAPHIR® Self-Drilling Screws

### JT4-FR-4-4.8 - with truss head

 **T25**

| Ø<br>[mm]                          | Length<br>[mm] | Clamp thickness<br>[mm] | PU    | Price/<br>100<br>[EUR] | Order description   | Article number | Standard Equivalent           |
|------------------------------------|----------------|-------------------------|-------|------------------------|---------------------|----------------|-------------------------------|
| <b>without sealing washer</b>      |                |                         |       |                        |                     |                |                               |
| 4.8                                | 19             | 0 - 9                   | 1,000 |                        | JT4-FR-4-4.8x19     | 7 381 095 300  | JT4-FR-4- #10 x 3/4" DP3      |
| <b>Sealing washer E11, Ø 11 mm</b> |                |                         |       |                        |                     |                |                               |
| 4.8                                | 19             | 0 - 6                   | 1,000 |                        | JT4-FR-4-4.8x19-E11 | 3 501 968 448  | JT4-FR-4- #10 x 3/4" S1/2 DP3 |
| <b>Sealing washer E14, Ø 14 mm</b> |                |                         |       |                        |                     |                |                               |
| 4.8                                | 19             | 0 - 6                   | 1,000 |                        | JT4-FR-4-4.8x19-E14 | 3 501 909 448  | JT4-FR-4- #10 x 3/4" S5/8 DP3 |

#### Application Range

- Fastening aluminium corrugated profile sheet to aluminium substructure ≤ 3 mm
- Fastening facade panels to aluminium substructure

#### Properties

- A2 stainless steel
- Stainless steel sealing washer
- Pre-assembled sealing washer

#### Technical Data

|                               |                       |
|-------------------------------|-----------------------|
| Drilling capacity $t_1 + t_2$ | 1.0 + 3.0 mm          |
| Drive                         | Hexalobular drive T25 |



### JT4-ST3-3-4.8

 **T25**

| Ø<br>[mm] | Length<br>[mm] | For timber thickness<br>[mm] | PU  | Price/100<br>[EUR] | Order description | Article number | Standard Equivalent         |
|-----------|----------------|------------------------------|-----|--------------------|-------------------|----------------|-----------------------------|
| 4.8       | 35             | 0 - 27                       | 500 |                    | JT4-ST3-3-4.8x35  | 7 384 094 300  | JT4-ST3-3- #10 x 1-3/8" DP2 |

#### Application area

- Fastening facade panels to aluminium substructure ≤ 3 mm

#### Properties

- A2 stainless steel
- Countersunk head with flange

#### Technical Data

|                               |                       |
|-------------------------------|-----------------------|
| Drilling capacity $t_1 + t_2$ | 3.0 mm                |
| Drive                         | Hexalobular drive T25 |



## EJOT Stainless Steel SAPHIR® Self-Drilling Screws

### JT4-LT-2/6-6.0x25

 **T25**

| Ø<br>[mm] | Length<br>[mm] | max. panel thickness<br>[mm] | PU  | Price/100<br>[EUR] | Order description | Article number | Standard Equivalent      |
|-----------|----------------|------------------------------|-----|--------------------|-------------------|----------------|--------------------------|
| 6.0       | 25             | 10                           | 500 |                    | JT4-LT-2/6-6.0x25 | 7 384 199 300  | JT4-LT-2/6- #13 x 1" DP1 |

NOTE: Also available in RAL lacquering

#### Application area

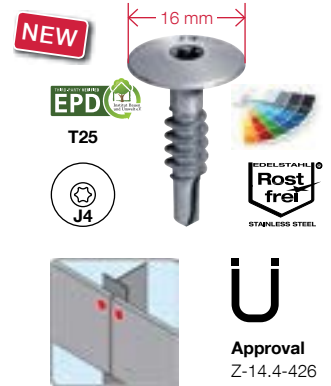
- Fastening facade panels to aluminium sub-structure ≤ 2.0 mm

#### Properties

- A2 stainless steel
- Pan head

#### Technical Data

|                                                                    |                       |
|--------------------------------------------------------------------|-----------------------|
| Drilling capacity<br>(t <sub>i</sub> pre-drilled) + t <sub>u</sub> | 1.5-2.0 mm            |
| Drive                                                              | Hexalobular drive T25 |
| Head diameter                                                      | 16 mm                 |
| Head height                                                        | 2 mm                  |
| Length non-threaded part                                           | 6.0 mm                |



### JT4-LT-2/6-6.0x50

 **8mm AF**

| Ø<br>[mm] | Length<br>[mm] | max. panel thickness<br>onto timber /<br>aluminium<br>[mm] | PU  | Price/100<br>[EUR] | Order description | Article number | Standard Equivalent      |
|-----------|----------------|------------------------------------------------------------|-----|--------------------|-------------------|----------------|--------------------------|
| 6.0       | 40             | 10 / 26                                                    | 500 |                    | JT4-LT-2/6-6.0x50 | 7 384 206 300  | JT4-LT-2/6- #13 x 2" DP1 |

NOTE: Also available in RAL lacquering

#### Application area

- Fastening facade panels to timber and aluminium substructure

#### Properties

- A2 stainless steel
- Pan head

#### Technical Data

|                                                                    |                       |
|--------------------------------------------------------------------|-----------------------|
| Drilling capacity<br>(t <sub>i</sub> pre-drilled) + t <sub>u</sub> | 1.5-2.0 mm            |
| Drive                                                              | Hexalobular drive T25 |
| Head diameter                                                      | 16 mm                 |
| Head height                                                        | 2 mm                  |
| Length non-threaded part                                           | 6.0 mm                |





#### AUSTRIA

EJOT Austria GmbH & Co KG  
Grazer Vorstadt 146  
A-8570 Voitsberg  
phone: +43 3142 2 76 00-0  
fax: +43 3142 2 76 00-30  
e-mail: info@ejot.at  
Internet: www.ejot.at



#### BALTIC STATES

UAB EJOT Baltic  
Titnago g. 19  
LT-02300 Vilnius  
phone: +370 5 23 11-437  
fax: +370 5 23 11-439  
e-mail: info@ejot.lt  
Internet: www.ejot.lt



#### BENELUX

EJOT Benelux bvba/sprl  
Reedonk 19-1  
B-2880 Bornem  
phone: +32 3 740 79 70  
fax: +32 3 740 79 79  
e-mail: info@ejot.be  
Internet: www.ejot.be



#### BRAZIL

EJOT Sistemas de Fixação Ltda.  
Av. Eng. Carlos Reinaldo Mendes,  
3200 Alto da Boa Vista  
18013-280 - Sorocaba/SP - Brasil  
phone: +55 (0) 15 3359-0767  
Internet: www.ejot.com.br



#### BULGARIA

EJOT Bulgaria EOOD & Co. KD  
Logistic center „Mimi DM“ No 31  
Mirovane 1289  
phone: +359 2421 96 37  
fax: +359 2421 96 37  
e-mail: mail@ejot.bg



#### BOSNIA AND HERZEGOVINA

EJOT d.o.o. Sarajevo  
Rajlovacka b.b.  
BiH-71000 Sarajevo  
phone: +387 33 782 760  
e-mail: ejot@ejot.ba



#### CHINA

EJOT Fastening System (Taicang)  
Co., Ltd  
No.165 Fada Road Taicang  
Development Zone  
Taicang, Jiangsu Province  
P.R. China 215413  
phone: +86 512 53 56 52 90-105  
fax: +86 512 53 56 62 92  
e-mail: info@ejot.cn  
Internet: www.ejot.cn



#### CROATIA

EJOT Spojna Tehnika d.o.o.  
Franje Lučića 23/3  
HR-10090 Zagreb  
phone: +385 1 349 86 12  
fax: +385 1 349 89 63  
e-mail: ejot@ejot.hr



#### CZECH REPUBLIC

EJOT CZ, s.r.o.  
Zděbradská 65  
CZ-25101 Říčany-Jažlovice  
phone: +420 323 63 78 11  
fax: +420 323 63 78 18  
e-mail: info@ejot.cz  
Internet: www.ejot.cz



#### DENMARK

EJOT Danmark ApS  
Industrisvinget 8  
DK-4683 Rønnede  
phone: +45 56 39 08 42  
fax: +45 56 39 91 06  
e-mail: info@ejot.dk  
Internet: www.ejot.dk



#### FRANCE

EJOT France S.à.r.l.  
Z.I. rue du Climent  
F-67220 Villé  
phone: +33 388 58 92 00  
fax: +33 388 58 92 01  
e-mail: info@ejot.fr  
Internet: www.ejot.fr



#### GERMANY

EJOT Baubefestigungen GmbH  
In der Stockwiese 35  
D-57334 Bad Laasphe  
phone: +49 2752 908-0  
fax: +49 2752 908-731  
e-mail: bau@ejot.de  
Internet: www.ejot.de



#### HUNGARY

EJOT Hungaria Kft.  
H-1239 Budapest  
Ócsai út 1-3  
phone: +36 1 289 30 90  
fax: +36 1 289 30 91  
e-mail: ejot@ejot.hu  
Internet: www.ejot.hu



#### INDIA

LPS-EJOT Fastening Systems  
Pvt. Ltd.  
A-501/502, Millennium Plaza,  
Sector-27, Gurgaon -1240022,  
Haryana, India  
phone: +91 124 4200 492  
fax: +91 124 4200 493  
mobile: +91 98180 7 77 92  
e-mail: nipun@ipsindia.com



#### ITALY

EJOT Tecnologie di fissaggio  
S.a.s.  
Via Marco Polo 16  
I-35011 Campodarsego (PD)  
phone: +39 049 98690 00  
e-mail: info@ejot.it  
Internet: www.ejot.it



#### MEXICO

EJOT ATF Fasteners de México  
y Compañía, S. en C.  
División Fijaciones para la  
Construcción  
Av. Del Siglo No. 180  
Parque Industrial Millennium  
San Luis Potosí  
C.P. 78395 México  
phone: +52 444 8 70 82 25  
e-mail: info@ejot-atf.com  
Internet: www.ejot.com



#### NORWAY

EJOT Festesystem A/S  
Aslakveien 20A  
N-0701 Oslo  
phone: +47 23 25 30 40  
fax: +47 23 25 30 41  
e-mail: festesystem@ejot.no  
Internet: www.ejot.no



#### POLAND

EJOT Polska  
Spółka z ograniczoną odpowiedzialnością  
alnością Spółka  
komandyto  
Ul. Jeżowska 9  
PL-42-793 Ciasna  
phone: +48 34 351 06 60  
fax: +47 23 353 54 10  
e-mail: ejot@ejot.pl  
Internet: www.ejot.pl



#### ROMANIA

EJOT Romania SRL  
Str. Depozitelor 27  
RO-110078 Pitesti  
phone: +40 248 223 886  
fax: +40 248 223 887  
e-mail: info@ejot.ro



#### RUSSIA

OOO EJOT Wostok  
107497 Moscow, Russia  
ul. Amurskaya 5, bld. 7  
phone: +7 495 941 95 84  
fax: +7 495 941 95 84  
e-mail: info@ejot.ru  
Internet: www.ejot.ru



#### SERBIA

EJOT Tehnika spajanja d.o.o.  
Autoput Beograd-Noví Sad  
296X  
SCG-Serbia, 11080 Zemun  
phone: +381 11 748 60 82  
fax: +381 11 748 00 56  
e-mail: info@ejot.rs



#### SINGAPORE

EJOT Asia Pacific Pte. Ltd.  
25 International Business Park  
#04-70A German Centre  
Singapore 609916  
phone: +65 65 62 8600  
fax: +65 65 62 8601  
email: mexner@ejot.com.sg



#### SLOVAKIA

EJOT Slovakia, s.r.o.  
Juzná trieda 82 (Areál VSS)  
SK-04017 Košice  
phone: +421 55 622 17 60  
fax: +421 55 678 09 57  
e-mail: info@ejot.sk  
Internet: www.ejot.sk



#### SPAIN

EJOT Ibérica S. L.  
Pol. P 29 - C/ Azuela 78, nave 4  
E-28400 Collado Villalba  
(Madrid)  
phone: +34 91 286 10 20  
fax: +34 91 286 10 21  
e-mail: info@ejot.es  
Internet: www.ejot.es



#### SWEDEN

EJOT & AVDEL System AB  
Santagsvägen 9  
S-70236 Örebro  
phone: +46 19 20 65 00  
fax: +46 19 20 65 14  
e-mail: info@ejot-avdel.se  
Internet: www.ejot-avdel.se



#### SWITZERLAND

EJOT Schweiz AG  
Uttwiler Strasse 3  
CH-8582 Dozwil  
phone: +41 71 414 52 22  
fax: +41 71 414 52 50  
e-mail: info@ejot.ch  
Internet: www.ejot.ch



#### TAIWAN

EJOT Taiwan Branch  
4F, 248-17 Sin Sheng Rd., Chien  
Cheng Distr.  
806 Kaosiung, Taiwan R.O.C.  
phone: +886 7 811 08 18  
e-mail: ithiel@ejot.de



#### TURKEY

EJOT TezmaK  
Cebeci Cad. No. 84  
TR-34250 Küçükköy-Istanbul  
phone: +90 212 477 77 92-95  
fax: +90 212 538 00 93  
e-mail: info@ejot-tezmaK.com  
Internet: www.ejot-tezmaK.com



#### UNITED ARAB EMIRATES

EJOT Middle East FZE  
Sharjah Airport International  
Free Zone  
P.O. Box 120588 Sharjah  
United Arab Emirates  
phone: +971 6 557 97-70  
fax: +971 6 557 97-75  
e-mail: info@ejot.ae  
Internet: www.ejot.com



#### UNITED KINGDOM

EJOT U.K. Ltd.  
Hurricane Close  
Sherburn Enterprise Park  
Sherburn-in-Elmet  
GB-Leeds LS25 6PB  
phone: +44 1977 68 70 40  
fax: +44 1977 68 70 41  
e-mail: info@ejot.co.uk  
Internet: www.ejot.co.uk



#### USA

EJOT Fastening Systems L.P.  
9900 58th Place, Suite 100  
Kenosha, Wisconsin 53144 USA  
phone: +1 262 612 35 50  
fax: +1 262 721 12 45  
e-mail: info@ejot-usa.com  
Internet: www.ejot-usa.com





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[www.ejot-usa.com](http://www.ejot-usa.com)



@EJOT\_USA



ejotfasteningsystems

EJOT Fastening Systems LP  
9900 58th Place, Suite 100  
Kenosha, Wisconsin 53144 USA  
Tel: 262-612-3550  
Fax: 262-721-1245

Email: [info@ejot-usa.com](mailto:info@ejot-usa.com)

**[www.ejot-usa.com](http://www.ejot-usa.com)**

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