

Vibra-TITE®

PRIMERS, ACCELERATORS & ACTIVATORS

Vibra-TITE Part #	Available Sizes	Loctite® Part#	Product Description	Color	Viscosity (cP)	Base	On-Part Life	Dry Time	Application
600		7380™	STRUCTURAL ACTIVATOR						
60028	1 oz Bottle		Structural activator.	Light Brown	43	Monomer	8 Hrs	None	Structurals
60025	250 cc Bottle								
60000	1 L Bottle								
611		7649™	EXCEL PRIMER N						
61102	2 oz Bottle		General purpose primer.	Clear / Green	2	Acetone	30 Days	30-70 Sec	Anaerobics & Structurals
61108	8 oz Bottle								
61100	1 gal Can	19266							
612		7471™	EXCEL PRIMER T						
61202	2 oz Bottle		Fast acting primer.	Amber	2	Acetone / Isopropanol	7 Days	30-70 Sec	Anaerobics
61208	8 oz Bottle								
61200	1 gal Can	19268							
621		7113™	EXCEL ACCELERATOR						
62102	2 oz Bottle			Clear	0.4	Heptane	24 Hrs	1 Min.	All cyanoacrylates
62104	4 oz Bottle								
62108	8 oz Bottle								
62100	1 gal Can	19606							
623			EXCEL ACCELERATOR						
62302	2 oz Bottle		General purpose accelerator.	Clear / Amber	1	Heptane	1 Min.	1 Min.	All cyanoacrylates
62304	4 oz Bottle								
62308	8 oz Bottle								
62300	1 gal Can								
624		712™	EXCEL ACCELERATOR						
62402	2 oz Bottle		Cyanoacrylate Accelerator.	Clear / Amber	1	Isopropanol	1 Min.	<30 Sec	All cyanoacrylates
62404	4 oz Bottle								
62408	8 oz Bottle								
62400	1 gal Can	18390							
625		7701™	EXCEL POLYOLEFIN PRIMER						
62502	2 oz Bottle		Cyanoacrylate Primer for polyolefin and other low energy surfaces.	Clear / Amber	1	Acetone	1 Min.	<30 Sec	All cyanoacrylates
62504	4 oz Bottle								
62508	8 oz Bottle								
62500	1 gal Can								
638		7387™	STRUCTURAL ACTIVATOR						
63800	1 L Bottle		General structural activator.	Light Brown	1.5	Heptane/Isopropanol	1 Hr	None	Structurals



Vibra-TITE surface preparation products promote maximum performance of adhesives and sealants.

Includes Atomizer



Loctite is a registered trademark and 312, 325, 326, 330, 392, 7380, 7649, 7113, 712, 7701 and 7387 are trademarks of Henkel Corp. USA.

Vibra-TITE® BONDING PRODUCTS

Distributed in Canada by



CENTRALsales@
Aurora, ON
WESTsales@
Calgary, AB

EASTsales@
Dorval, QC
USAsales@
Rochester, NY

irwin-ind.com
800-263-3562