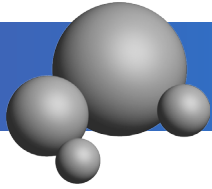


# BISEAL 0630®

Sealing



## DESCRIPTION:

BiSeal 0630 is a new wax based material designed to seal sheet metal holes upon installation of the coated fastener.

BiSeal 0630 is factory applied below the head of the fastener to seal along the threads and around the bottom of the head in sheet metal attachments.

## APPLICATIONS:

Automotive body panels

Sheet metal enclosures

## FEATURES:

BiSeal 0630 is amber in color, dry to the touch and ready for immediate assembly upon receipt by the customer.

BiSeal 0630 seals against moisture, air and environmental contaminants.

## BENEFITS:

BiSeal 0630 replaces costly O-Rings that can be torn during installation.

BiSeal 0630 costs less than other forms of under-head sealing applications.



**BiSeal 0630 meets or exceeds the performance requirements of the following specifications and/or standards:**

### AUTOMOTIVE:

- Chrysler: MS-CD 51
- Ford: WSS-M21P27-A4,ESB-M4G80-A
- General Motors: GM 6039M

For a complete list contact ND Industries.

BiSeal 0630 is a product of ND Industries, Inc., U.S.A.



Distributed in Canada by \_\_\_\_\_

### WESTsales@

115-1440 Aviation Park NE  
Calgary, AB  
T2E 7E2  
403-291-3516



### CENTRALsales@

2-205 Industrial Pky N  
Aurora, ON  
L4G 4C4  
905-889-9100

### EASTsales@

492 Avenue Lépine  
Dorval, QC  
H9P 2V6  
514-556-3064

### USAsales@

2775 Broadway Ave  
Buffalo, NY  
14227  
905-889-9100

800-560-9813

irwin-ind.com

800-263-3562

## SPECIFICATIONS:

Performance of Material	
Melting Point	284°F (140°C)
Softening Point	257°F (125°C)
Volatile Organic Content	0%
Odor	Slight
Specific Gravity	0.96

Performance of Cured Material	
Adhesion	24 hours @ +158°F (+70°C)
Water Leak Test	Aged 7 days @ +158°F (+70°C)
Cold Shock Test	50 min. @ -175°F +/- 27°F (-115°C +/- -3°C)
Paint Staining	Material exposed to painted substrate @ + 174°F (79°C) for 168 hours
Heat Resistance	Coated part subjected to 1 hour at 275°F (135°C)
Application into non-threaded substrate	Insertion into 0.90 x 123 x 300 mm holes
Storage	Store coated fasteners in a cool and dry location at room temperature

Distributed in Canada by \_\_\_\_\_

**WESTsales@**  
115-1440 Aviation Park NE  
Calgary, AB  
T2E 7E2  
403-291-3516



**CENTRALsales@**  
2-205 Industrial Pky N  
Aurora, ON  
L4G 4C4  
905-889-9100

**EASTsales@**  
492 Avenue Lépine  
Dorval, QC  
H9P 2V6  
514-556-3064

**USAsales@**  
2775 Broadway Ave  
Buffalo, NY  
14227  
905-889-9100

**800-560-9813**

**irwin-ind.com**

**800-263-3562**