

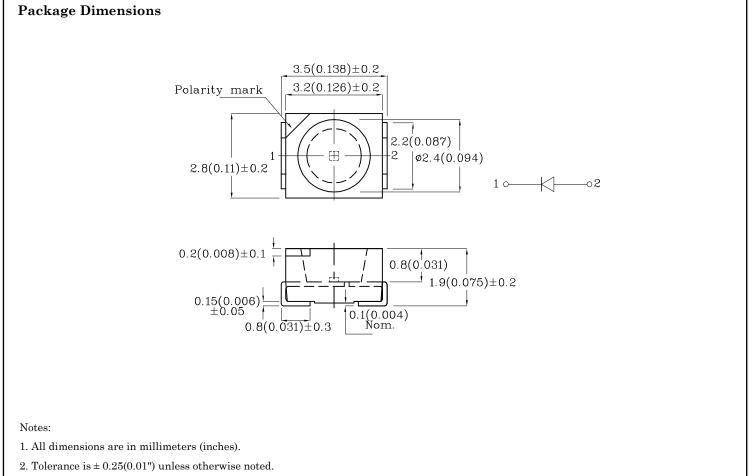
## Features

- Ideal for indication light on hand held products
- Long life and robust package
- Standard Package: 2000pcs/ Reel
- MSL (Moisture Sensitivity Level): 3
- RoHS compliant

## Applications

- Backlighting for tell-tale indicators
- Dashboard lighting
- Interior lighting (footwell, dome light, accent lighting, etc.)
- Exterior lighting (turn signals, side markers, CHMSL, etc.)
- Signs and signals
- Various applications requiring high temperature rating





3. Specifications are subject to change without notice.



# Part Number: XZYG45WTHTA

3.5x2.8mm PLCC2 SMD LED

Part Number	Emitting Color	Emitting Material	Lens-color	Luminous Intensity CIE127-2007* (IF=20mA) mcd		*	Viewing Angle 20 1/2
				Code.	Min.	Max.	
				E*	12*	20*	
XZYG45WTHTA	Green	AlGaInP	Water Clear	F*	20*	40*	120°
			-	G*	40*	55*	

Note: 1.01/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

\*Luminous intensity value is in accordance with CIE127-2007 standards.

#### Absolute Maximum Ratings at Ta=25°C

Parameter	Symbol	Value	Unit
Power dissipation	PD	125	mW
Junction temperature	$T_{\rm J}$	115	°C
Reverse Voltage	VR	5	V
Operating Temperature	Top	-40 To +100	°C
Storage Temperature	Tstg	-40 To +115	°C
DC Forward Current	IF	50	mA
Peak Forward Current [2]	IFM	150	mA
Electrostatic Discharge Threshold (HBM)		3000	V
Thermal Resistance (Junction/ambient) [1]	$\operatorname{Rth}$ j-a	370	°C/W
Thermal Resistance (Junction / Solder point) [1]	Rth j-s	200	°C/W

Notes:

1. Rth(j-a) Results from mounting on PC board FR4 (pad size≥16 mm<sup>2</sup> per pad),

2. 1/10 Duty Cycle, 0.1ms Pulse Width.

3. A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

## Electrical / Optical Characteristics at Ta=25°C

	C L L	Value				TT •.	
`Parameter	Symbol	Code.	Min.	Тур.	Max.	Unit	
Wavelength at peak emission CIE127-2007* IF = 20mA	λpeak	-	-	560*	-	nm	
		0	556*	-	559*		
Dominant Wavelength CIE127-2007* IF = 20mA	λdom [1]	1	559*	-	561*	nm	
		2	561*	-	563*		
Spectral bandwidth at 50% FREL MAX IF = 20mA	λD	-	-	20	-	nm	
Forward Voltage IF = 20mA	Vf [2]	-	-	2.2	2.5	V	
Reverse Current $VR = 5V$	IR	-	-	-	10	μΑ	
Temperature coefficient of $\lambda peak$ IF = 20mA,-10°C $\leq T \leq 100°C$	TCλpeak	-	-	0.12	-	nm/°C	
Temperature coefficient of $\lambda dom$ IF = 20mA,-10°C $\leq T \leq$ 100°C	TCλdom	-	-	0.08	-	nm/°C	
$\label{eq:linear} \begin{array}{l} Temperature \ coefficient \ of \ VF \\ IF = 20mA, -10^{\circ}C \leq T \leq 100^{\circ}C \end{array}$	TCv	-	-	-2.0	-	mV/°C	

Notes:

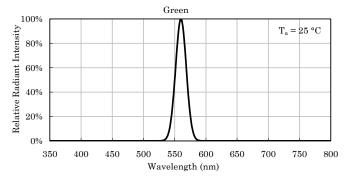
1. Wavelength : + / -1nm.

2. Forward Voltage: +/-0.1V.

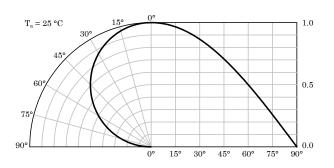
\* Wavelength value is in accordance with CIE127-2007 standards. Sep 17, 2019



3.5x2.8mm PLCC2 SMD LED

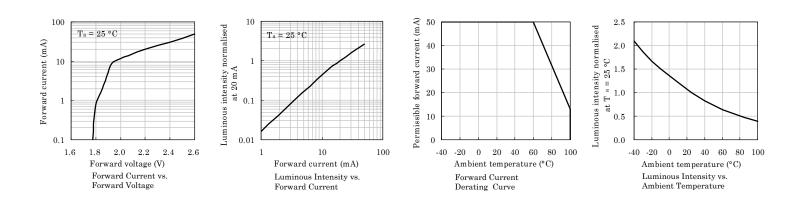


Relative Intensity Vs. CIE Wavelength

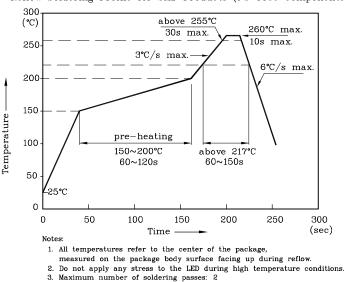


Spatial Distribution

## ✤ Green



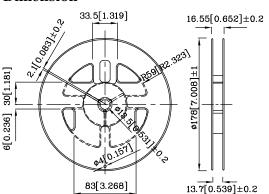
# LED is recommended for reflow soldering and soldering profile is shown below.



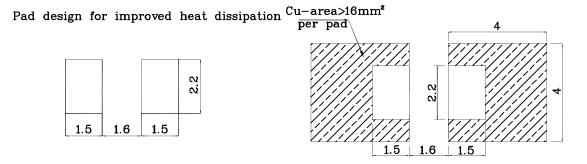
Reflow Soldering Profile for SMD Products (Pb-Free Components)



- The device has a single mounting surface. The device must be mounted according to the specifications.
- Reel Dimension

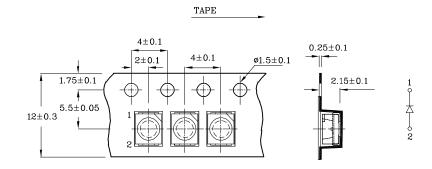


# Recommended Soldering Pattern (Units : mm; Tolerance: ±0.1)



Solder resist

# Tape Specification (Units : mm)



#### Remarks:

If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength),

the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm

2. Luminous intensity / luminous flux: +/-15%

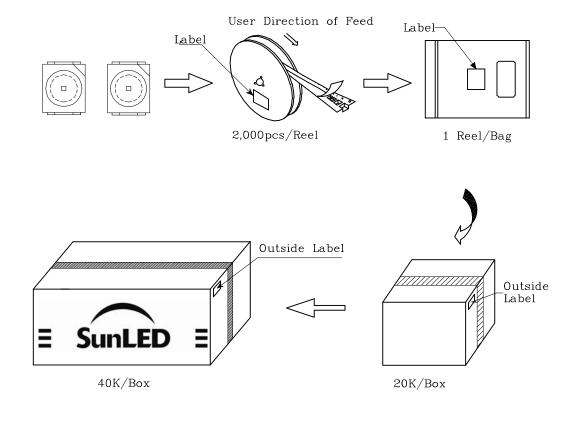
3. Forward Voltage: +/-0.1V

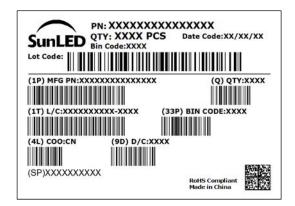
Note: Accuracy may depend on the sorting parameters.

Sep 17, 2019



# PACKING & LABEL SPECIFICATIONS





#### TERMS OF USE

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Sep 17, 2019

XDSB9271 V1-Z Layout: Maggie L.



# **Reliability Test Items And Conditions**

The reliability of products shall be satisfied with items listed below

Lot Tolerance Percent Defective (LTPD): 10%

No.	Test Item	Standards	Test Condition	Test Times / Cycles	Number of Damaged
1	Continuous operating test	-	$T_{a}$ = 25°C, $I_{\rm F}$ = maximum rated current *	1,000 h	0 / 22
2	High Temp. operating test	EIAJ ED-4701/100 (101)	$T_a = 100$ °C, $I_F =$ maximum rated current *	1,000 h	0 / 22
3	Low Temp. operating test	-	$T_a$ = -40°C, $I_F$ = maximum rated current *	1,000 h	0 / 22
4	High temp. storage test	EIAJ ED-4701/100 (201)	$T_a$ = maximum rated storage temperature	1,000 h	0 / 22
5	Low temp. storage test	EIAJ ED-4701/100 (202)	$T_a = -40^{\circ}C$	1,000 h	0 / 22
6	High temp. & humidity storage test	EIAJ ED-4701/100 (103)	$T_a = 60^{\circ}C, RH = 90\%$	500 h	0 / 22
7	High temp. & humidity operating test	EIAJ ED-4701/100 (102)	$T_a = 60$ °C, RH = 90% I <sub>F</sub> = maximum rated current *	500 h	0 / 22
8	Soldering reliability test	EIAJ ED-4701/100 (301)	Moisture soak: 30°C, 70% RH, 72h Preheat: 150~180°C (120s max.) Soldering temp: 260°C(10s)	2 times	0 / 18
9	Thermal shock operating test	-	$\label{eq:Ta} \begin{split} T_{a} &= -40^{\circ}C(15min) \sim 100^{\circ}C(15min) \\ I_{F} &= derated \ current \ at \ 100^{\circ}C \end{split}$	1,000 cycles	0 / 22
10	Thermal shock test	-	T <sub>a</sub> = -40°C(15min) ~ maximum rated Storage temperature(15min)	1,000 cycles	0 / 22
11	Electric Static Discharge (ESD)	EIAJ ED-4701/100 (304)	$\mathrm{C}=100\mathrm{pF}$ , $\mathrm{R2}=1.5\mathrm{K}\Omega$ $\mathrm{V}=3000\mathrm{V}$	Once each Polarity	0 / 22
12	Vibration test	-	a = 196m/s² , f = 100~2KHz , t = 48min for all xyz axes	4 times	0 / 22

\* : Refer to forward current vs. derating curve diagram

# **Criteria for Judging Damage**

Items	Symbols	Conditions	Failure Criteria		
luminous Intensity	lv	IF = 20 mA	Testing Min. Value < Spec.Min.Value x 0.5		
Forward Voltage	VF	IF = 20mA	Testing Max. Value $\geq$ Spec.Max.Value x 1.2		
Reverse Current	IR	VR = Maximum Rated Reverse Voltage	Testing Max. Value $\geq$ Spec.Max.Value x 2.5		
High temp. storage test	-	-	Occurrence of notable decoloration, deformation and cracking		