

Vibra-TITE®

STRUCTURAL ADHESIVES

are a Methacrylate technology, room temperature curing, 2-part, no-mix system comprised of resin and hardener. It forms structural bonds on metal, composite, plastic, wood, ceramic and many other substrates. They are ideal for parts where extended open time is needed.



Vibra-TITE® BONDING PRODUCTS

Vibra-TITE Part #	Available Sizes	Loctite® Part#	Product Description	Color	Viscosity (cP) at 20 RPM	Max Gap (Fill, in)	Shear Strength (PSI)	Temp Range	Fixture Time	Specific Gravity	Activator
212 NO-MIX STRUCTURAL ACRYLIC											
21250	50 mL Bottle	31231	Fast cure on close fitting parts.	Amber	1000	0.003	3000	-65°F to 300°F	30 Sec	1.08	611
21200	1 L Bottle	31243									
225 NO-MIX STRUCTURAL ACRYLIC											
22550	50 mL Bottle	32530	Severe environment applications. Solvent resistant.	Transparent / Dark Brown	20000	0.040	2200	-65°F to 300°F	5 Min.	1.11	611
22500	1 L Bottle	32586									
226 NO-MIX STRUCTURAL ACRYLIC											
22650	50 mL Bottle	32629	Fast fixturing applications.	Transparent / Dark Brown	18000	0.0420	3500	-65°F to 250°F	1 Min.	1.10	611
22600	1 L Bottle	32685									
233 NO-MIX STRUCTURAL ACRYLIC - RUBBER TOUGHENED											
23325	25 mL Bottle		Rough or porous surfaces.	Pale Yellow	67500	0.005	3300	-65°F to 250°F	5 Min.	1.05	600 / 638
23300	1 L Bottle	33081									
240 NO-MIX STRUCTURAL ACRYLIC											
24050	50 mL Bottle	39250	Fast fixturing magnet bonder.	Amber	6500 / 17500 Thixo	0.025	2500	-65°F to 212°F	1 Min.	1.16	600
24000	1 L Bottle	39280									
274 NO-MIX STRUCTURAL ACRYLIC											
27450	50 mL Bottle		RVM Rear view mirror bonder.	Amber	3200	0.01	2300	-65°F to 250°F	1 Min.	1.1	611
27400	1 L Bottle										

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