

Vibra-TITE® BONDING PRODUCTS

URETHANES

EPOXY DISPENSE GUNS

Vibra-Tite Part #	Description
E001	MANUAL DISPENSE GUN Plastic, 400 mL, 1:1 to 2:1 ratio
E002	VARIABLE RATIO MANUAL DISPENSE GUN Metal, 200 & 400 mL, 1:1 to 2:1 ratio
E003	MANUAL DISPENSE GUN 50 mL 1:1 ratio
E004	MIX NOZZLE for 50 mL cartridges - 16 element
E005	MANUAL DISPENSE GUN 50 mL 2:1 ratio
E006	MIX NOZZLE for 400 mL cartridges - 24 element
E007	DISPENSE NOZZLE for 300 mL cartridges - 1/4" NPT - 1/8" orifice by 2.5" length
E008	DISPENSE NOZZLE for 300 mL cartridges - 1/4" NPT - cut-to-size orifice by 2.5" length

Vibra-TITE Part #	Available Sizes	Color	Viscosity	Specific Gravity	Mix Ratio	Cure Method	Work Life	Full Cure	Service Temp Range	Durometer	Overlap Shear Strength
801 URETHANE											
80105	5 Gallon Pail	Amber	5,000	1.13	1 Part	Moisture	25 - 30 minutes	24 hours	-20°F (-29°C) to 200°F (93°C)	Shore D 45-55	5 mm CRS, @ 750 psi
80155	55 Gallon Drum										
80175	275 Gallon Tote										
801FC URETHANE - FAST CURE											
80105FC	5 Gallon Pail	Amber	5,000	1.13	1 Part	Moisture	15 - 20 minutes	24 hours	-20°F (-29°C) to 200°F (93°C)	Shore D 45-55	5 mm CRS, @ 750 psi
80155FC	55 Gallon Drum										
80175FC	275 Gallon Tote										
801SS URETHANE - STAINLESS STEEL											
80105SS	5 Gallon Pail	Amber	5,000	1.13	1 Part	Moisture	25 - 30 minutes	24 hours	-20°F (-29°C) to 200°F (93°C)	Shore D 45-55	5 mm CRS, @ 750 psi
80155SS	55 Gallon Drum										
80175SS	275 Gallon Tote										
802 POLYURETHANE											
80205	5 Gallon Pail	Green	2,000	1.13	1:1	2-Component System	3 minutes - 2.5 hours	24 hours	-20°F (-29°C) to 200°F (93°C)	Shore D 45-55	5 mm AL, 2014-T3 @ 420 psi
80255	55 Gallon Drum										
80275	275 Gallon Tote										
803 POLYURETHANE											
80305	5 Gallon Pail	Green	9,500	1.54	1:1	2-Component System	3 minutes - 2.5 hours	24 hours	-20°F (-29°C) to 200°F (93°C)	Shore D 45-55	5 mm AL, 2014-T3 @ 420 psi
80355	55 Gallon Drum										
80375	275 Gallon Tote										
987 POLYURETHANE											
98730	300 mL		paste		1 Part	Moisture	15 - 20 minutes	24 hours @ 1/8 inch	-40°F (-40°C) to 200°F (93°C)	Shore A 50	490 psi ASDM D412
989 POLYURETHANE											
98902	2 oz Bottle	Amber	7,000	1.1	1 Part	Moisture	25 - 30 minutes	24 hours	-20°F (-29°C) to 200°F (93°C)	Shore D 45-55	5 mm CRS, @ 750 psi
98904	4 oz Bottle										
98908	8 oz Bottle										
98916	16 oz Bottle										
98900	1 L										
989 DAM GOOD GLUE - POLYURETHANE											
98902DGG	2 oz Bottle	Amber	7,000	1.1	1 Part	Moisture	25 - 30 minutes	24 hours	-20°F (-29°C) to 200°F (93°C)	Shore D 45-55	5 mm CRS, @ 750 psi
98902BCDGG	2 oz in Blister Card										
98908DGG	8 oz Bottle										
98916DGG	16 oz Bottle										

HOT MELTS

Vibra-TITE Part #	Available Sizes	Product Description	Color	Viscosity (cP) @20 RPM	Open Time	Full Cure	Application Temperature
805 HOT MELT - PLASTICS ADHESION							
80505	5 Gallon Pail	Designed for laminating flexible films, foils, and foam. Very high strength. Good resistance to temperature and moisture aging.	Blue	5,000 cPs ± 1,000 cPs	60 - 120 seconds	8 hours	235°F (113°C) to 275°F (135°C)
80555	55 Gallon Drum						
80544	2 kg. slug w/foil pouch						
807 HOT MELT - LONG OPEN TIME							
80705	5 Gallon Pail	Designed for assembling Recreational Vehicle sidewalls. Very high strength. Good resistance to temperature and moisture aging.	Clear	15,000 cPs ± 1,500 cPs	6 - 8 minutes	8 hours	235°F (113°C) to 275°F (135°C)
80755	55 Gallon Drum						
80744	2 kg. slug w/foil pouch						
808 HOT MELT - PRESSURE SENSITIVE							
80805	5 Gallon Pail	Designed for clear or translucent substrates. Good for book binding applications. High tack. Pressure sensitive. Resists yellowing from U.V. light.	Clear	9,000 cPs ± 500 cPs	60 seconds	4 hours	235°F (113°C) to 275°F (135°C)
80855	55 Gallon Drum						
80844	2 kg. slug w/foil pouch						
809 HOT MELT - MULTI-PURPOSE							
80905	5 Gallon Pail	Designed for bonding composite panels, including Recreational Vehicle sidewalls. Very high strength.	White	9,000 cPs ± 1,000 cPs	3 - 4 minutes	8 hours	235°F (113°C) to 275°F (135°C)
80955	55 Gallon Drum						
80944	2 kg. slug w/foil pouch						
810 HOT MELT - FAST SETTING							
81005	5 Gallon Pail	Designed for laminating flexible films, foils, and foam. Very high strength. Good resistance to temperature and moisture aging.	Blue	9,000 cPs ± 1,000 cPs	1 - 2 minutes	8 hours	235°F (113°C) to 275°F (135°C)
81055	55 Gallon Drum						
81044	2 kg. slug w/foil pouch						
811 HOT MELT - BOOK BINDING							
81105	5 Gallon Pail	Designed for book binding applications. Excellent adhesion to U.V. cured coatings, films, and clay-coated papers.	Clear	5,000 cPs ± 500 cPs	20 seconds	8 hours	235°F (113°C) to 275°F (135°C)
81155	55 Gallon Drum						
81144	2 kg. slug w/foil pouch						

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